

Work Order ID 102041

\*102041\*

Page 1

November-22-13 8:01:23 AM

Item ID: D3779-7 Accept \*N900040100\* Setup Start \*NS1\*

Revision ID: Stop \*NS2\*

Item Name: Handle

Start Date: 5/22/13 Start Qty: 11.00 \*11\* Cust Item ID:

Required Date: 6/05/13 Req'd Qty: 11.00 \*11\* Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-05-23 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3779

REV C

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

11 \_\_\_\_\_ FF  
13-11-22

120

Small Fab

0.00

\*120\*

Small Fab

Memo

0.00

Small Fab

1- Form handle as per dwg

11 \_\_\_\_\_ FF  
13-11-22

130

QC5- Inspect part completeness to step on W/O

0.00

\*130\*

QC

Memo

0.00

Quality Control

DAS  
27  
9-89

B/m/2c

11 \_\_\_\_\_

November-22-13 8:01:23 AM

Page 2

13/11/29 ~~29~~  
ME  
13-11-28

# Picklist Print

November-22-13 8:01:27 AM

Page 1

Work Order ID: 102041

\*102041\*

Parent Item: D3779-7

\*D3779-7\*

Parent Item Name: Handle

Start Date: 5/22/13

Required Date: 6/05/13

Start Qty: 11.00

Required Qty: 11.00

Comments: IPP REV:A 13.04.12 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3203-1		Manufactured	No				Each	25.0000		11			
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\*D3203-1\*

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FF 13-11-22

Handle

Location

Loc Qty

Loc Code

ST240

25

100313

1

108749

20

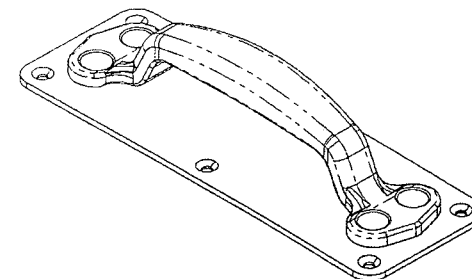
89124

4

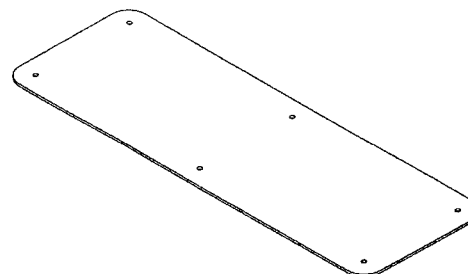
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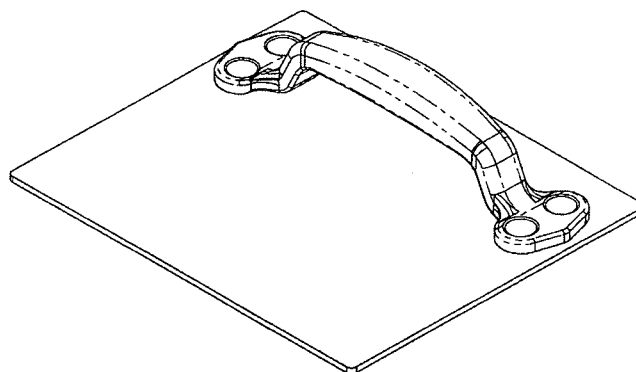
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
	1	D3203-1	HANDLE
1		D3779-1	PLATE
	1	D3779-5	PLATE
1		D3779-7	HANDLE
4	4	MS20426AD10-9A	RIVET, CSK



**D3779-041 HANDLE ASSEMBLY  
(EXTERIOR)**



**D3779-3 DOUBLER PLATE**






**D3779-043 HANDLE ASSEMBLY  
(INTERIOR)**

**RELEASED**  
2012-07-23  
WMD

**NOTES:**

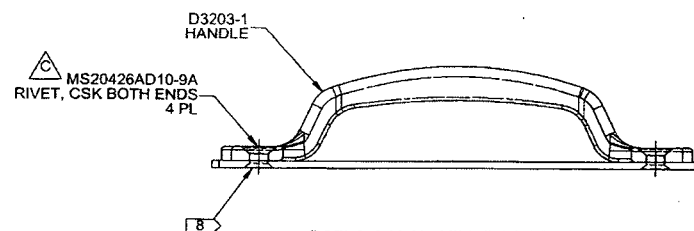
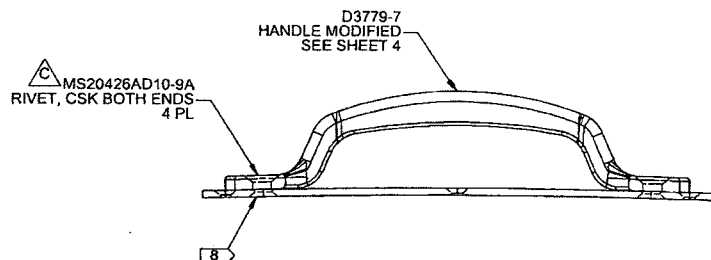
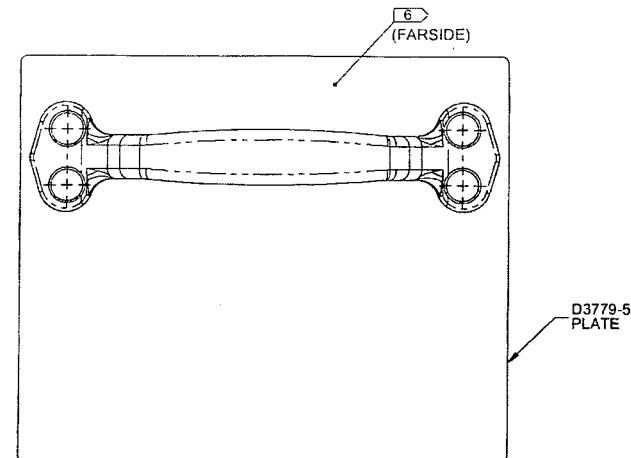
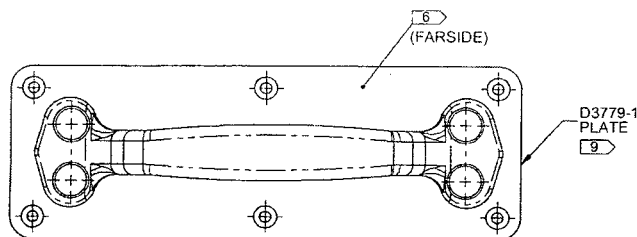
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: (SEE SHEETS 2 & 3)
- 7) WEIGHT: D3779-3: 0.14 lbs  
D3779-041: 0.71 lbs  
D3779-043: 1.14 lbs

102041 ML5  
13-08-23

C	CHANGED RIVET FROM -9 TO -9A CHANGED D3779-041 FROM FLAT TO CONTOURED	RP	12.04.26
B	REFORMAT IAW DART QSI 043: MS20426AD10-9 WAS MS20426AD10-8 (ZN D6-1, B8/E4-2) REASON: PRODUCTION FACILITY (PAR11-136).	MB	11.11.24
A	NEW ISSUE	AJS	08.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO.	REV. C
MFG. APPR.		D3779	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>HANDLE ASSEMBLY, CABIN SLIDING DOOR</b> NT	
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102041



**D3779-041 HANDLE ASSEMBLY  
(EXTERIOR)**

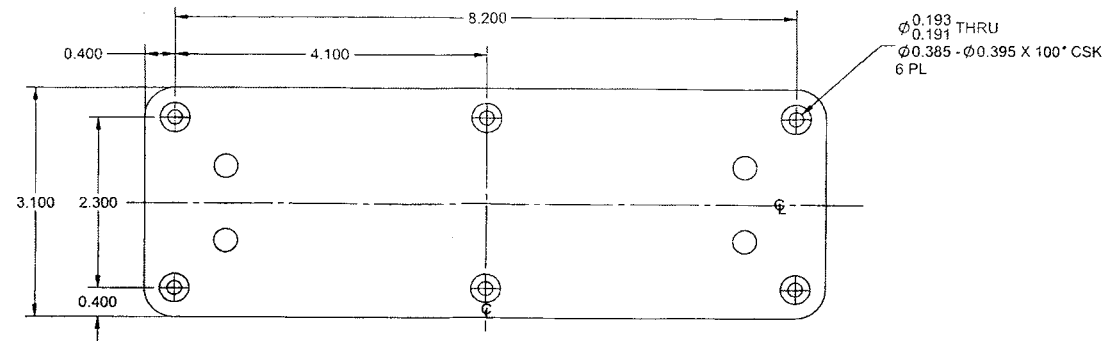
**D3779-043 HANDLE ASSEMBLY  
(INTERIOR)**

**RELEASED**  
2012-07-23  
JMP

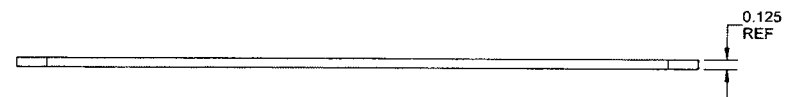
- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3779-XXX" AND B/N "BXXXXX" PER DART QSI 044 6.1
  - 7) WEIGHT: D3779-041: 0.71 lbs  
D3779-043: 1.14 lbs
  - 8) RIVETS TO BE PEENED AND GROUND FLUSH
  - 9) FORMED TO FIT D3779-7 HANDLE DURING ASSEMBLY.

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	ES	D3779	SHEET 2 OF 4
APPROVED	JMP	TITLE	SCALE
DE APPR.		HANDLE ASSEMBLY	NTS
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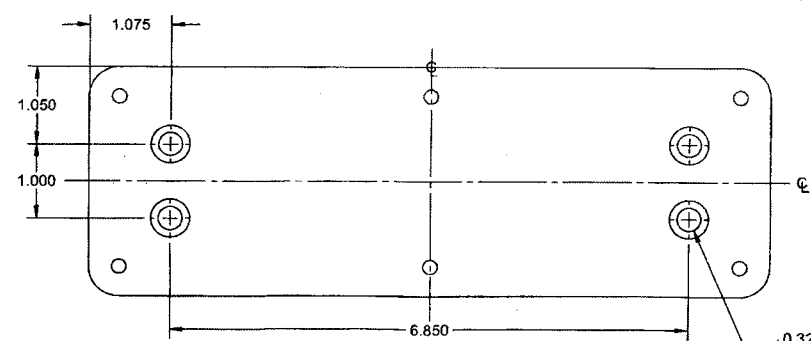
102041



Ø 0.193 THRU  
Ø 0.191  
Ø 0.385 - Ø 0.395 X 100° CSK  
6 PL



0.125  
REF



Ø 0.322 THRU  
Ø 0.316  
Ø 0.515 - Ø 0.525 X 100° CSK  
4 PL

**D3779-1 PLATE**

**RELEASED**  
2012-07-23  
AMC

**NOTES:**

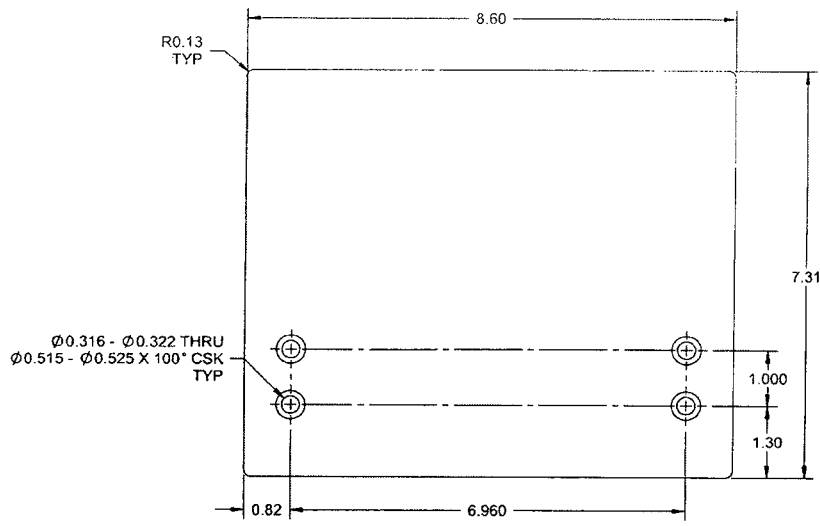
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK  
PER AMS-QQ-A-250/11 OR AMS 4027  
(REF DART SPEC M6061T6S.125)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.33 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO. <b>D3779</b>	REV. C
MFG. APPR.	G.D.	SHEET 3 OF 4	
APPROVED	AMP	TITLE <b>HANDLE ASSEMBLY, CABIN SLIDING DOOR</b>	SCALE NTS
DE APPR.	AMP		
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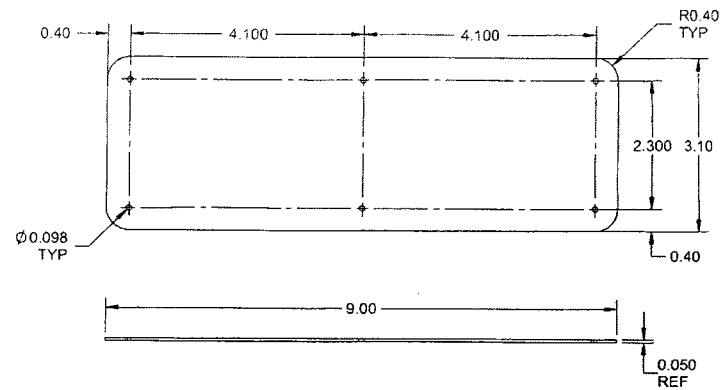
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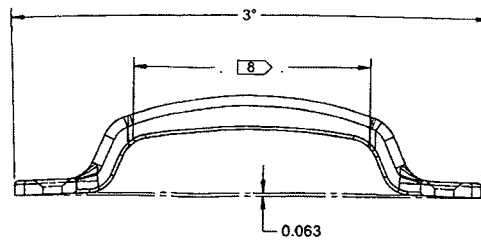
102041



**D3779-5 PLATE**



**D3779-3 DOUBLER PLATE**



**D3779-7 HANDLE, MODIFIED**

**NOTES:**

- 1) MATERIAL:  
D3779-3: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.050 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
(REF DART SPEC M6061T6S.050)  
D3779-5: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK  
PER AMS-QQ-A-250/11 OR AMS 4027  
(REF DART SPEC M6061T6S.125)  
D3779-7: MADE FROM D3203-1
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: D3779-3: IDENTIFY WITH DART P/N "D3779-3" AND B/N "BXXXXX" PER DART QSI 044 6.1  
D3779-5: NONE  
D3779-7: NONE
- 7) WEIGHT: D3779-3: 0.14 lbs  
D3779-5: 0.76 lbs  
D3779-7: 0.38 lbs
- 8) BEND HANDLE THROUGH THIS AREA ONLY

**RELEASED**  
2012-07-23

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.		D3779	SHEET 4 OF 4
APPROVED	AW	TITLE	SCALE
DE APPR.	SA	<b>HANDLE ASSEMBLY, CABIN SLIDING DOOR</b>	
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